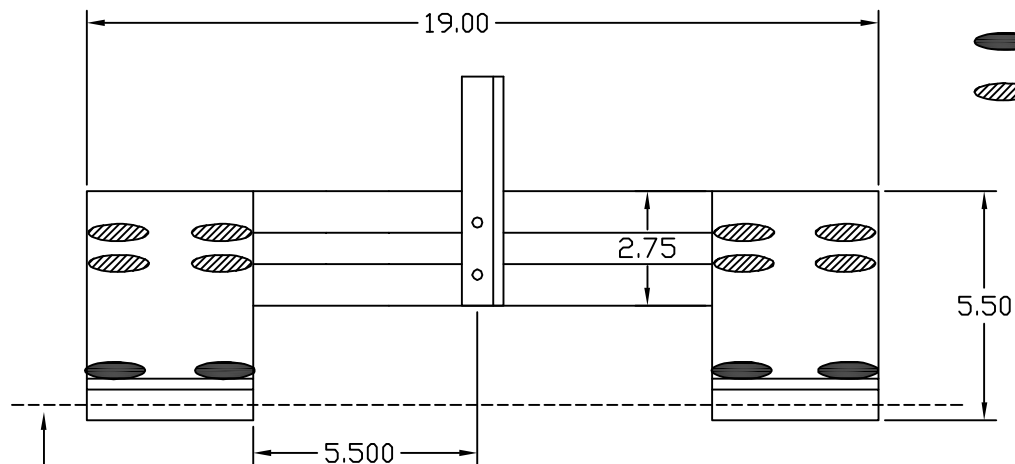
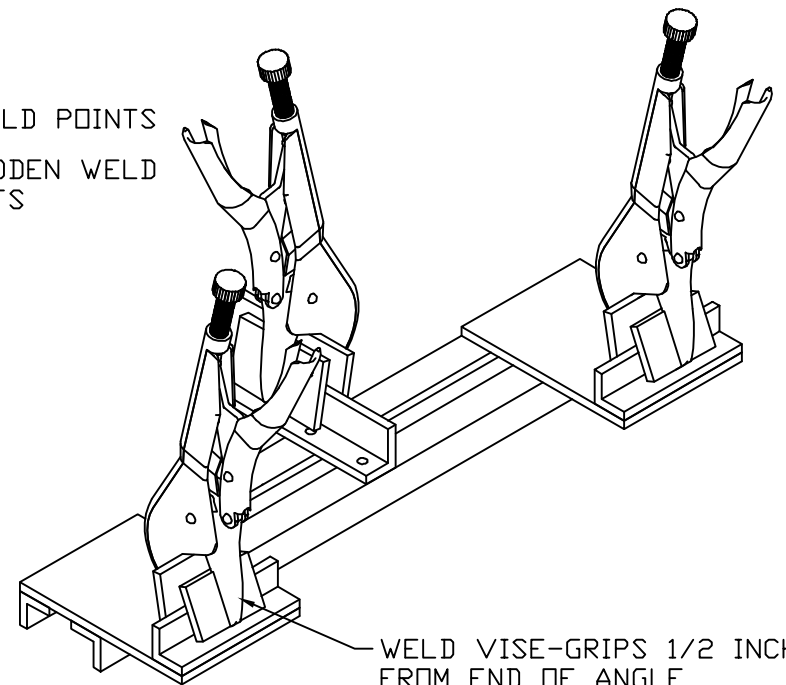




= WELD POINTS
 = HIDDEN WELD POINTS

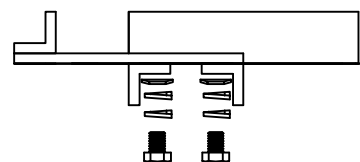
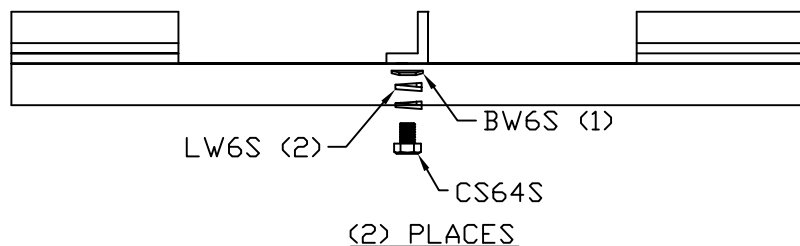


BEFORE WELDING, CLAMP A STRAIGHT ROD TO BOTH STEEL ANGLE ENDS TO ENSURE ANGLE-ENDS ARE IN-LINE.

RAISE VISE-GRIPS 1/16 MIN. TO 1/8 MAX. INCH WITH SPACER TO ENSURE VISE CLOSES COMPLETELY

NOTES:

1. ALIGN PIECES TOGETHER WITH FIXTURE.
2. WELD
3. SANDBLAST
4. BLOW UNIT OFF WITH COMPRESSED AIR.
5. MASK VISE GRIP HANDLES AND SS POSITIONER WITH PLASTIC WRAP
6. PAINT WITH BLUE ENAMEL PAINT.
7. PACK ONE ASSEMBLY PER ZBOX19X13X9 CARTON.



GROUND ROD AND CABLE CLAMP

EST WT 10#

APPROVED

☐ AS DRAWN: _____
☐ AS NOTED: _____
 DATE: _____

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B	REMOVE GRCCSP EC00225	072720	WBD		
A	ADDED BW6S	052620	LAL		
LET	REVISION	DATE	BY		
TOLERANCES UNLESS NOTED:			3RD ANGLE		
FRACTIONAL +/- 1/16			PROJECTION		
DECIMAL +/- .030					
BREAK SHARP EDGES					

PART NO. GRCC
WELDING FIXTURE

DRAWN BY:
WSM
 CHECKED BY:
 DATE:
 081202

HARGER™

301 ZIEGLER DRIVE
 GRAYSLAKE, IL 60030
 (847) 548-8700

REVISION:
 B
 SCALE:
 7/32
 SHEET:
 1 OF 1